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Among the 65 identified components of the essential oil of Hibiscus syriacus L. (shrub althea), which is an alternative host of Anthonomus grandis Boheman (the boll weevil), 1.2% of a hitherto unknown compound — phenethyl 3-methylbut-2-enyl ether, or 2-methyl-7-phenyl-5-oxahept-2-ene (I), has been found [1]. The use of (I) as a perfume material and its synthesis were later described in a paper [2] according to which (I) was obtained from β -phenylethanol (II) by conversion into the corresponding alkoxide by heating with sodium hydride followed by treatment with prenyl chloride (III), the yield amounting to 57%.

We have synthesized (I) without using sodium hydride by the direct reaction of β -phenylethanol with prenyl chloride under the conditions of phase-transfer catalysis.

To 130 g of prenyl chloride was added 224 g of a 50% aqueous solution of caustic potash, 250 g of β -phenylethanol, and 2 g of triethylbenzylammonium chloride, whereupon spontaneous heating was observed. The mixture was stirred at 55-58°C for 4 h, and then 30 ml of water was added and, after heating at 70-75°C for 2 h to saponify the unchanged (III), the mixture was cooled and the organic layer was fractionated in a column with an efficiency of 7-8 theoretical plates. This yielded 161.5 g of (II) that had not taken part in the reaction and 128.0 g of (I); yield 93%, calculated on the (II) that had reacted; purity 99.5% (GLC), bp 138-139°C (10 mm); d₄²⁰ 0.9382; n_D²⁰ 1.5056; MR_{found} 60.62, MR_{calc} 59.81. The IR spectrum was obtained on a Specord 75 IR instrument (GDR) in carbon tetrachloride; v (cm⁻¹): 1080 (C-O-C); 1360 (gem-CH₃ at C=C); 1500, 1600 (aromatic C=C); 1670 (C=C). The PMR spectrum was taken on a Bruker WM-250 instrument (GFR) in deuterochloroform, δ (ppm): 1.65 and 1.73 (s, H_a, H_b); 2,89 (t, H_e); 3.61 (t, H_f); 3.96 (d, H_d); 5.34 (m, H_C); 7.26 (m, aromatic H).

According to the literature [2]: bp 68-74°C (0.5 mm), n_D^{20} 1.5052.

The IR spectrum was taken by M. M. Emel'yanov, and the PMR spectrum by N. A. Novikov.

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